

Safety Data Sheet
acc. to OSHA HCS

Printing date 02/08/2024

Reviewed on 02/08/2024

1 Identification

- **Product identifier**
- **Trade name:** PowderRange Ti64 (Fine)
- **Application of the substance / the mixture**
Additive Manufacturing.
Metal working
- **Uses advised against Any Other Uses.**
- **Details of the supplier of the safety data sheet**
- **Manufacturer/Supplier:**
Carpenter Technology Corporation - Corporate Headquarters
1735 Market Street, 15th Floor
Philadelphia, PA 19103
United States
- **Information department:** Health and Safety Department
- **Emergency telephone number:**
For accute incidents contact the emergency services. For non-acute incidents please use the CHEMTREC number provided. CHEMTREC contact numbers are available 24 hours a day, 7 days a week. Language interpretation services are also available.
Call CHEMTREC +1 703-741-5970 / 1-800-424-9300 CCN 842700

2 Hazard(s) identification

- **Classification of the substance or mixture**



GHS02 Flame

Flammable Solids 1 H228 Flammable solid.

- **Label elements**
- **GHS label elements** The product is classified and labeled according to the Globally Harmonized System (GHS).
- **Hazard pictograms**



GHS02

- **Signal word** Danger
- **Hazard statements**
Flammable solid.

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- **Other hazards**
- **Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.

3 Composition/information on ingredients

- **Chemical characterization: Mixtures**
- **Description:** Mixture of the substances listed below with nonhazardous additions.

· **Dangerous components:**

7440-32-6	titanium	50-100%
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4 First-aid measures

- **Description of first aid measures**
- **After inhalation:** Supply fresh air; consult doctor in case of complaints.
- **After skin contact:** Generally the product does not irritate the skin.
- **After eye contact:** Rinse opened eye for several minutes under running water.
- **After swallowing:** If symptoms persist consult doctor.
- **Information for doctor:**
- **Most important symptoms and effects, both acute and delayed** No further relevant information available.
- **Indication of any immediate medical attention and special treatment needed**
No further relevant information available.

5 Fire-fighting measures

- **Extinguishing media**
- **Suitable extinguishing agents:** Special powder for metal fires. Do not use water.
- **For safety reasons unsuitable extinguishing agents:** Water
- **Special hazards arising from the substance or mixture** No further relevant information available.
- **Advice for firefighters**
- **Protective equipment:** No special measures required.

6 Accidental release measures

- **Personal precautions, protective equipment and emergency procedures**
Wear protective equipment. Keep unprotected persons away.
- **Environmental precautions:** Do not allow to enter sewers/ surface or ground water.
- **Methods and material for containment and cleaning up:**
Ensure adequate ventilation.
Do not flush with water or aqueous cleansing agents
- **Reference to other sections**
See Section 7 for information on safe handling.
See Section 8 for information on personal protection equipment.
See Section 13 for disposal information.

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· Protective Action Criteria for Chemicals

· PAC-1:

7440-32-6	titanium	30 mg/m ³
7440-62-2	vanadium	3 mg/m ³
7439-89-6	iron	3.2 mg/m ³
7440-44-0	carbon	6 mg/m ³

· PAC-2:

7440-32-6	titanium	330 mg/m ³
7440-62-2	vanadium	5.8 mg/m ³
7439-89-6	iron	35 mg/m ³
7440-44-0	carbon	330 mg/m ³

· PAC-3:

7440-32-6	titanium	2,000 mg/m ³
7440-62-2	vanadium	35 mg/m ³
7439-89-6	iron	150 mg/m ³
7440-44-0	carbon	2,000 mg/m ³

7 Handling and storage

· Handling:

· **Precautions for safe handling** No special precautions are necessary if used correctly.

· Information about protection against explosions and fires:

Keep ignition sources away - Do not smoke.

Protect against electrostatic charges.

· Conditions for safe storage, including any incompatibilities

· Storage:

· **Requirements to be met by storerooms and receptacles:** Not determined.

· **Information about storage in one common storage facility:** Not required.

· **Further information about storage conditions:** Keep receptacle tightly sealed.

· **Specific end use(s)** No further relevant information available.

8 Exposure controls/personal protection

· **Additional information about design of technical systems:** No further data; see section 7.

· Control parameters

· Components with limit values that require monitoring at the workplace:

The product does not contain any relevant quantities of materials with critical values that have to be monitored at the workplace.

· **Additional information:** The lists that were valid during the creation were used as basis.

· Exposure controls

· Personal protective equipment:

· **General protective and hygienic measures:** Wash hands before breaks and at the end of work.

· **Breathing equipment:** Not required.

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· **Protection of hands:**

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture.

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

· **Material of gloves**

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

· **Penetration time of glove material**

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

· **Eye protection:**



Safety glasses

9 Physical and chemical properties

· **Information on basic physical and chemical properties**

· **General Information**

· **Appearance:**

Form: Powder

Powder

Color:

Grey

· **Odor:**

Characteristic

· **Odor threshold:**

Not determined.

· **pH-value:**

Not applicable.

· **Change in condition**

Melting point/Melting range:

Undetermined.

· **Flash point:**

Not applicable.

· **Flammability (solid, gaseous):**

Not determined.

· **Decomposition temperature:**

Not determined.

· **Ignition temperature:**

Product is not selfigniting.

· **Danger of explosion:**

Not determined.

· **Explosion limits:**

Lower:

Not determined.

Upper:

Not determined.

· **Vapor pressure:**

Not applicable.

· **Density at 20 °C (68 °F):**

4.46992 g/cm³ (37.30148 lbs/gal)

· **Relative density**

Not determined.

· **Vapor density**

Not applicable.

· **Evaporation rate**

Not applicable.

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- | | |
|---|--|
| · Solubility in / Miscibility with Water: | Insoluble. |
| · Partition coefficient (n-octanol/water): | Not determined. |
| · Viscosity: | |
| Dynamic: | Not applicable. |
| Kinematic: | Not applicable. |
| · Solvent content: | |
| VOC content: | 0.00 % |
| · Other information | No further relevant information available. |

10 Stability and reactivity

- **Reactivity** No further relevant information available.
- **Chemical stability**
- **Thermal decomposition / conditions to be avoided:** No further relevant information available.
- **Possibility of hazardous reactions** No dangerous reactions known.
- **Conditions to avoid** No further relevant information available.
- **Incompatible materials:** No further relevant information available.
- **Hazardous decomposition products:** Metal oxide fumes

11 Toxicological information

- **Information on toxicological effects**
- **Acute toxicity:**
- **Primary irritant effect:**
- **on the skin:** No irritant effect.
- **on the eye:** No irritating effect.
- **Sensitization:** No sensitizing effects known.
- **Additional toxicological information:**
- **Carcinogenic categories**

· IARC (International Agency for Research on Cancer)

None of the ingredients is listed.

· NTP (National Toxicology Program)
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None of the ingredients is listed.

· OSHA-Ca (Occupational Safety & Health Administration)
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None of the ingredients is listed.

12 Ecological information

- **Toxicity**
- **Aquatic toxicity:** No further relevant information available.
- **Persistence and degradability** No further relevant information available.
- **Behavior in environmental systems:**
- **Bioaccumulative potential** No further relevant information available.

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- **Mobility in soil** No further relevant information available.
- **Additional ecological information:**
- **General notes:**
*Water hazard class 3 (Self-assessment): extremely hazardous for water
 Do not allow product to reach ground water, water course or sewage system, even in small quantities.
 Danger to drinking water if even extremely small quantities leak into the ground.*
- **Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.
- **Other adverse effects** No further relevant information available.

13 Disposal considerations

- **Waste treatment methods**
- **Recommendation:**
Must not be disposed of together with household garbage. Do not allow product to reach sewage system.
- **Uncleaned packagings:**
- **Recommendation:** Disposal must be made according to official regulations.

14 Transport information

- | | |
|---|--|
| · UN-Number | UN3089 |
| · DOT, IMDG, IATA | |
| · UN proper shipping name | Metal powders, flammable, n.o.s. |
| · DOT | METAL POWDER, FLAMMABLE, N.O.S. |
| · IMDG, IATA | |
| · Transport hazard class(es) | |
| · DOT | |
|  | |
| · Class | 4.1 Flammable solids, self-reactive substances and solid desensitised explosives |
| · Label | 4.1 |
| · IMDG, IATA | |
|  | |
| · Class | 4.1 Flammable solids, self-reactive substances and solid desensitised explosives |
| · Label | 4.1 |
| · Packing group | II |
| · DOT, IMDG, IATA | |

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· Environmental hazards:	Not applicable.
· Special precautions for user	Warning: Flammable solids, self-reactive substances and solid desensitised explosives
· Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code	Not applicable.
· UN "Model Regulation":	UN 3089 METAL POWDER, FLAMMABLE, N.O.S. 4.1, II

15 Regulatory information

· **Safety, health and environmental regulations/legislation specific for the substance or mixture**
No further relevant information available.

· **Sara**

· **Section 355 (extremely hazardous substances):**

None of the ingredients is listed.

· **Section 313 (Specific toxic chemical listings):**

7429-90-5 aluminium

7440-62-2 vanadium

· **TSCA (Toxic Substances Control Act):**

7440-32-6 titanium

ACTIVE

7440-62-2 vanadium

ACTIVE

7439-89-6 iron

ACTIVE

7440-44-0 carbon

ACTIVE

· **Hazardous Air Pollutants**

None of the ingredients is listed.

· **Proposition 65**

· **Chemicals known to cause cancer:**

None of the ingredients is listed.

· **Chemicals known to cause reproductive toxicity for females:**

None of the ingredients is listed.

· **Chemicals known to cause reproductive toxicity for males:**

None of the ingredients is listed.

· **Chemicals known to cause developmental toxicity:**

None of the ingredients is listed.

· **Carcinogenic categories**

· **EPA (Environmental Protection Agency)**

None of the ingredients is listed.

· **TLV (Threshold Limit Value)**

7429-90-5 aluminium

A4

· **NIOSH-Ca (National Institute for Occupational Safety and Health)**

None of the ingredients is listed.

· **GHS label elements** The product is classified and labeled according to the Globally Harmonized System (GHS).

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· **Hazard pictograms**



GHS02

· **Signal word** *Danger*

· **Hazard statements**

Flammable solid.

· **Precautionary statements**

Keep away from heat/sparks/open flames/hot surfaces. - No smoking.

Ground/bond container and receiving equipment.

Use explosion-proof electrical/ventilating/lighting/equipment.

Wear protective gloves/protective clothing/eye protection/face protection.

In case of fire: Use special powder for metal fires to extinguish.

· **Chemical safety assessment:** *A Chemical Safety Assessment has not been carried out.*

16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

· **Department issuing SDS:** *Environment protection department.*

· **Contact:**

· **Date of preparation / last revision** 02/08/2024

· **Abbreviations and acronyms:**

IMDG: International Maritime Code for Dangerous Goods

DOT: US Department of Transportation

IATA: International Air Transport Association

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

VOC: Volatile Organic Compounds (USA, EU)

PBT: Persistent, Bioaccumulative and Toxic

vPvB: very Persistent and very Bioaccumulative

NIOSH: National Institute for Occupational Safety

OSHA: Occupational Safety & Health

TLV: Threshold Limit Value

PEL: Permissible Exposure Limit

REL: Recommended Exposure Limit

Flammable Solids 1: Flammable solids – Category 1

· *** Data compared to the previous version altered.**